



Sustainability is  
our mission.



# iBridge Monitors

Helping engineers make *informed* decisions.

# iBridge Monitors



*How much is traffic damaging your bridge?*

*iBWIM* –Real-time measurement of heavy goods vehicles.



*How much is your bridge deviating from design?*

*iSHM* –Long-term measurement of structural integrity.

2 Systems, built around a common core.

Hybrid systems can be tailored to individual needs.

# iBWIM

Real-time vehicle weighing

Easy to install.

Easy to run.

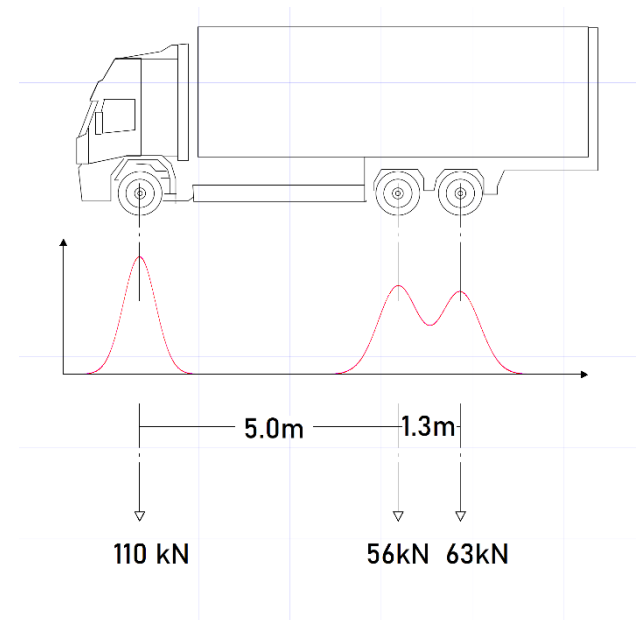


# iBWIM

Heavy goods vehicle passes over bridge, the bridge deforms, we measure the strain induced by axles.

We deduce:

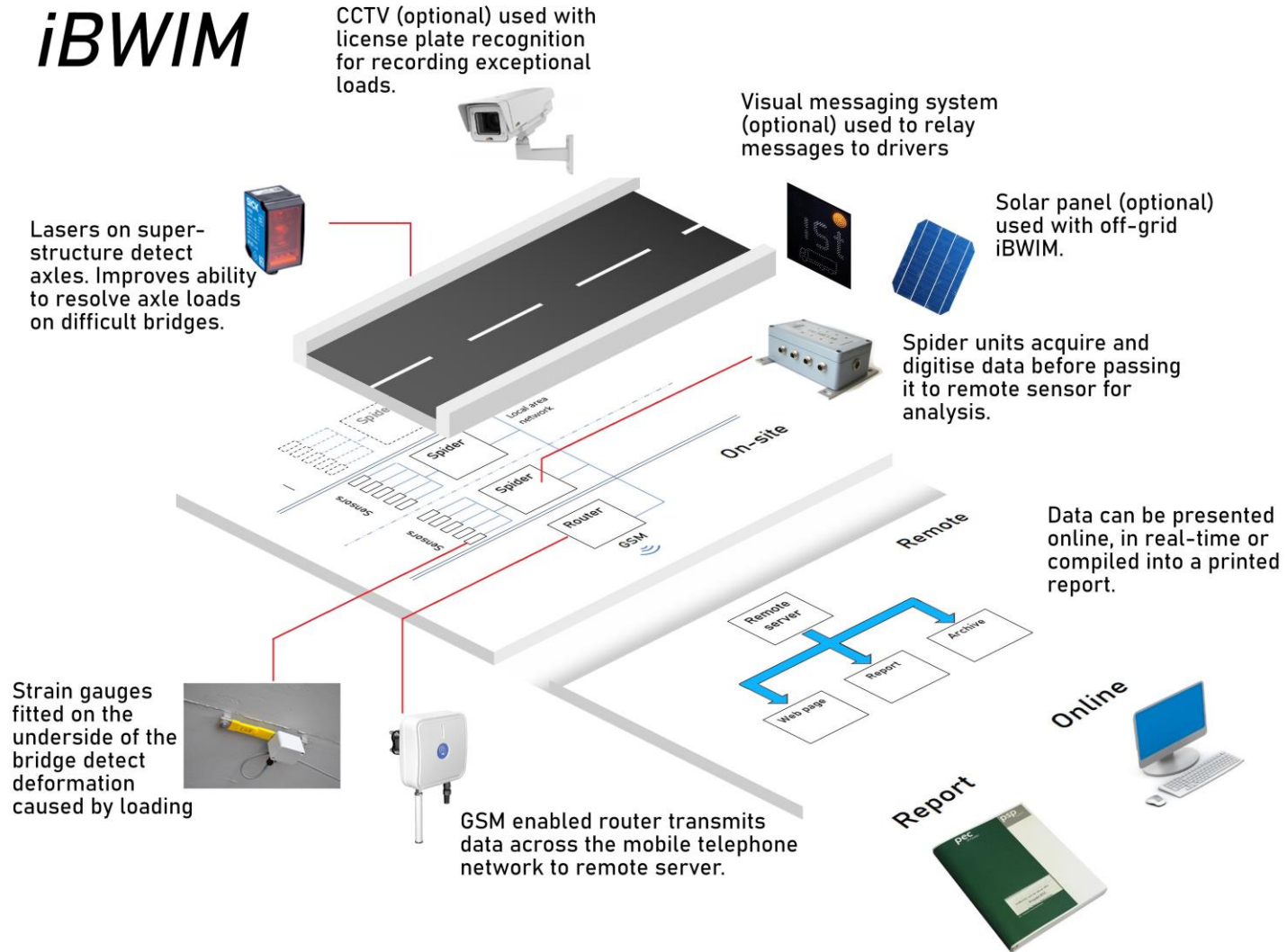
- Axle loads
- Axle separation
- Vehicle velocity



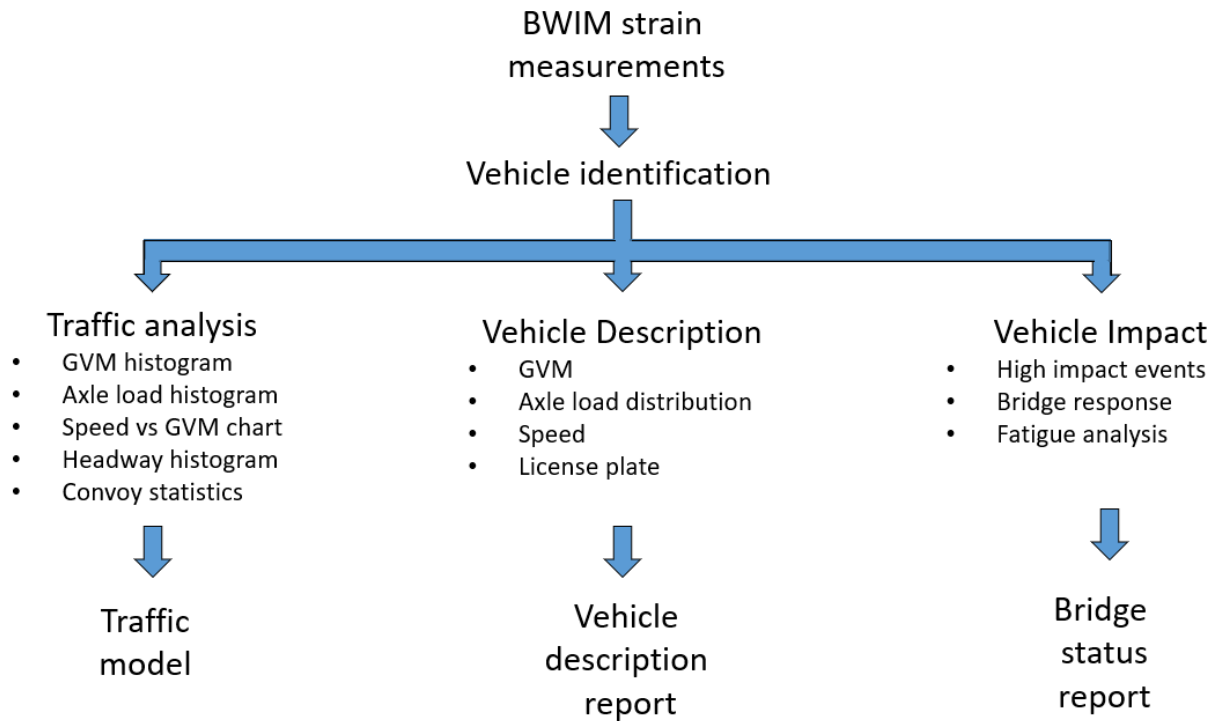
## What is iBWIM used for?

- Pre-selection—overloaded vehicles detected and filtered out without disrupting traffic
- Measuring traffic flow
- Estimating damage induced by heavy goods vehicles
- Measuring economic value of bridge
- Planning maintenance

# iBWIM



# Applications of iBWIM



# iBWIM: Outputs



Record of bridge crossings online, updated in real-time.

The screenshot shows the iBWIM web application interface. At the top, there are navigation tabs for 'Register', 'Filter', and 'Logout'. Below this, a 'Date' field is set to '15/05/2018' and a 'Filter' dropdown is set to 'All'. The main content area is divided into two sections: 'Projects' and 'Simulation Detail'.

The 'Projects' section contains a table with the following data:

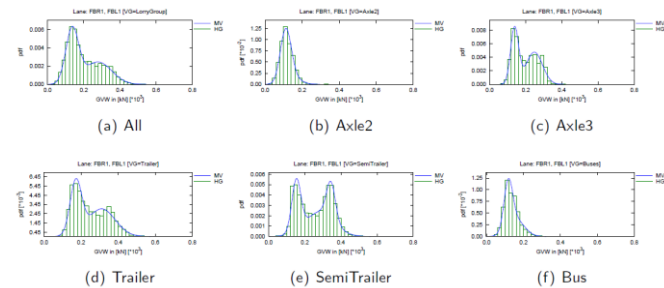
Project	Distance	Description	Lanes
SN2	--	SN on M 1 at km 25.276	<a href="#">Lane 1</a> <a href="#">Lane 2</a>
SN1	--	SN on M 1 at km 25.276	<a href="#">Lane 1</a> <a href="#">Lane 2</a>
SS2	--	SS on M 1 at km 25.276	<a href="#">Lane 1</a> <a href="#">Lane 2</a>
SS1	--	SS on M 1 at km 25.276	<a href="#">Lane 1</a> <a href="#">Lane 2</a>
UT6	0	Wegunterführung Tiffen on B 94 at km 31.4	<a href="#">VI</a> <a href="#">HI</a>

The 'Simulation Detail' section shows a 'Site' dropdown set to 'UT6' and a 'Date' field set to '15.05.2018'. Below this, there are input fields for 'Lane' (FE), 'GWW' (342), 'Axle' (457 18.58 11.02), 'Length' (455), and 'AJA' (53 1.31). A 'Velocity' field is set to '77.8'. A 'Simulation' button is visible.

At the bottom of the screenshot, it says 'Powered by ponitau.'



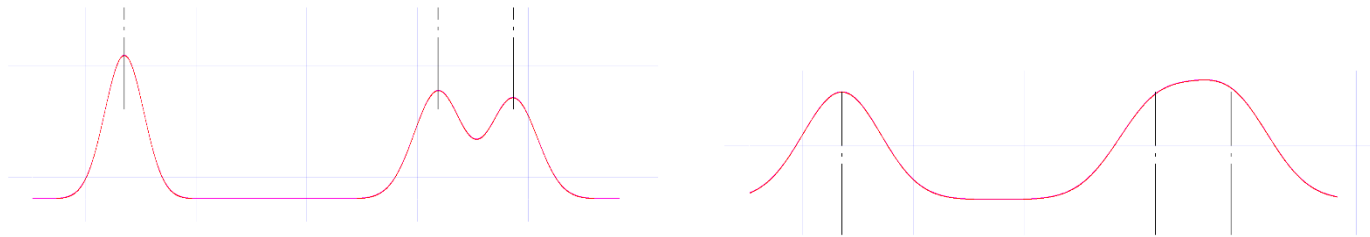
Statistical models of bridge loading.





# iBWIM: Hard Bridges



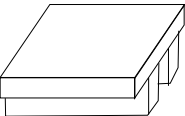
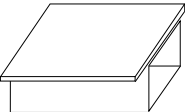
In longer or stiffer bridges, the impacts of the axles merge—makes it harder to resolve the axles and accurately calculate the loads. Bridge harmonics corrupt strain measurements.



We can resolve the axles using iBWIM's unique features :

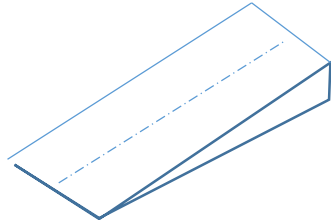
- Laser axle detection
- 32 bit digitisation.
- High sampling frequency (upto 3 kHz).
- Advanced signal processing and data analysis

# iBWIM Accuracy for various bridge classes

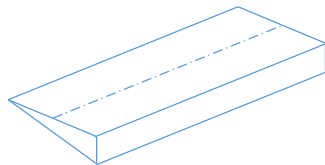
<b>Tolerance</b> <small>* Based on Cost 323 classes</small>	<b>Bridge Length</b>			
<b>Bridge Class</b>	<b>5 – 10m</b>	<b>11 – 23m</b>	<b>24-35m</b>	<b>&gt;36m</b>
 <b>Slab</b>	$\pm 10\%$	$\pm 5-10\%$	$\pm 10-15\%$	
 <b>Frame</b>	$\pm 5-10\%$	$\pm 5\%$	$\pm 5-10\%$	
 <b>Beam</b>		$\pm 5-10\%$	$\pm 10-15\%$	
 <b>Steel box girder</b>				$\pm 10-15\%$

# Requirements for bridge geometry

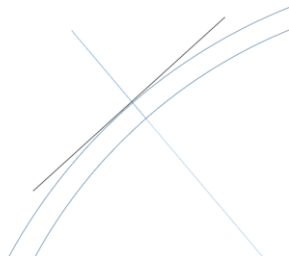
Longitudinal gradient  $\leq 1\%$



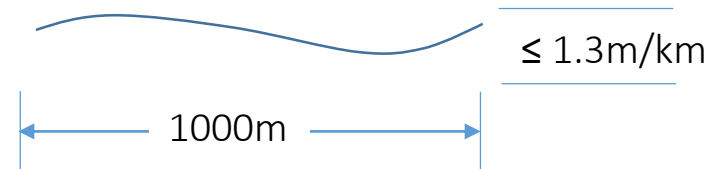
Transverse gradient  $\leq 3\%$



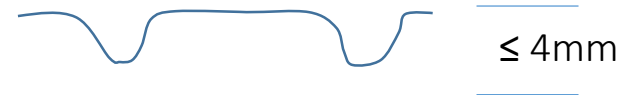
Radius of curvature  $\leq 1000\text{m}$



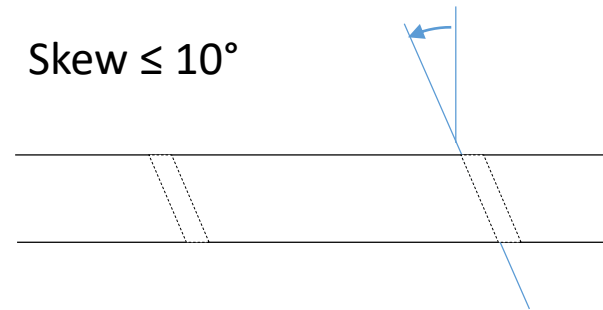
Evenness



Rutting



Skew  $\leq 10^\circ$



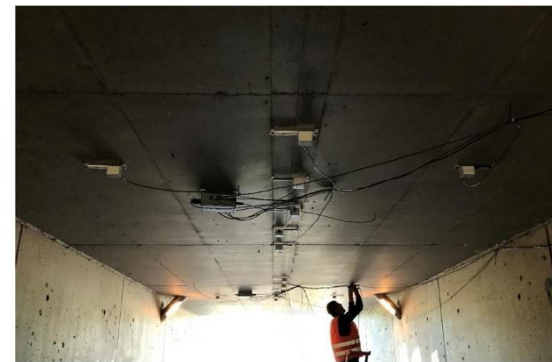
## How is iBWIM installed on the bridge?

iBWIM is installed *under* the bridge:

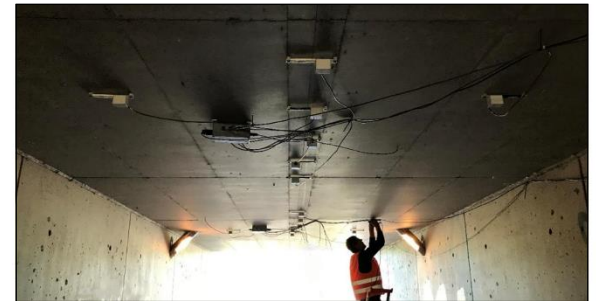
- **NO** disruption to traffic.
- **NO** significant impact on the structure
- Needs less than **1 day**.



Vs



# How are systems installed?



## On-Site

*Typical workload, based on 2-man team:*

- Installation (1 day)
- Calibration (2 days)
- De-installation (0.5 days)
- Re-installation (0.5 days)

## Training

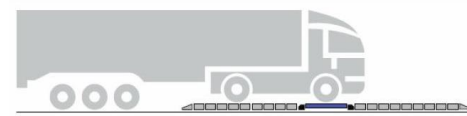
### *Installation*

- Demonstration installation on pilot bridge.
- Commissioning of a trainee installed system.

### *Software*

- Introduction to online monitoring system.
- Introduction to maintenance planning system.

## How is iBWIM calibrated?



- An iBWIM system must be tailored to its bridge.
- Calibration process is integrated into our software.



- 2 test trucks are weighed using (3rd party) scales, and their axle to axle distances measured.
- iBWIM measures the truck as it passes over the bridge and then self-calibrates.
- Process takes 1-3 days (See COST 323 for details)

## Case Study: Sanga Bridge, Estonia

- Part of a survey of heavy goods traffic over Estonian roads, one of 16 bridges measured.
- 10 day measurement campaign, iBWIM unit using two Spider loggers. The iBWIM system was deployed twice at each of 16 locations, over a period of two years. No failures recorded
- Results formed part of a final report, showing distribution of heavy goods traffic over Estonian road network.

NB More case studies in Appendix B.



## iBWIM: Summary

- Weighs HGVs without stopping traffic
- Easy to install—no disruption to traffic.
- Off-grid—only requires mobile network coverage.
- Updates a model of the bridge and its traffic that can be viewed from your office in near-real-time.



# About PSP

- Founded in 2003
- Combines expertise in structural analysis with excellence in embedded systems and data analysis.
- Develops, installs and runs the iBWIM and iSHM systems.
- Sister company Petschacher Consulting performs classical structural inspections and analyses.



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our mission.



**PEC - Petschacher Consulting, ZT-GmbH**  
**PSP - Petschacher Software-  
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# Case Study: Mjölby bridge, Sweden



Type:	Highway bridge
Route:	E4
System:	Slab
Span width:	8m

# Appendix A: Case Studies

# Case Study: Metnitzbach bridge, Austria



Type:	Railway bridge
Route:	Tarvis – Amstetten
System:	Steel lattice framework
Span width	41m

# Case Study: Nahon Nayok, Thailand



**Description:** 2x Road bridges, 2 lanes each.  
**Construction:** Concrete span 13m and 20m  
**Requirements:** Permanent measurement system to observe heavy goods traffic and filter out overloaded vehicles.

**Solution:** Each bridge was equipped with a two lane, 16 sensor, 2 spider system, integrated with CCTV and linked to customer's own server.

- Robust topside sensors with specially tailored algorithms.
- Additional signal processing for harmonic suppression
- Axle detection algorithms optimised for Thai vehicles.

# Case Study: Zauchen, Austria



**Description:** Railway, 2 tracks

**Construction:** Steel box girder (1908)

**Requirements:** Re-analysis for safety. Bridge approaching retirement, requires surveillance. Measure actual traffic loading.

**Technical challenges:** Weighing freight trains (typ. 180 axles) at full velocity (120 km/h).

**Solution:** 1 Spider system, semi-permanent (12 months)

**Result:** In addition to customer requirements, identified approach for linking stress cycles to single train events--relevant for residual lifetime prediction.

# iBWIM

*Measures the impact of vehicle axles on the bridge.*

- Allows you to build up a Damage Model, i.e. an estimate of the degradation of the bridge caused by heavy goods vehicles.
- Detects and records *exceptional loads* that will inflict discrete damage on the bridge.



# Appendix B: COST323 Specifications

COST 323 is one of the actions supported by the COST Transport part of the European Commission's Transport Directorate, DG VII.

COST 323 does not constitute an official standard but provides technical specifications for WIM users and manufacturers and a reference upon which standardisation committees can draw.

COST 323 defines WIM systems by classes based on their level of accuracy. These classes are defined as follows, where the numbers in brackets indicate the confidence interval width:

- Class A(5): Legal purposes such as enforcement of legal weight limits.
- Class B+(7): Enforcement of legal weight limits in particular cases, if the Class A requirements may not be satisfied, and with a special agreement of the legal authorities; efficient pre-selection of overloaded axles or vehicles.
- Class B(10): Accurate knowledge of weights by axle groups, and gross weights, for:
  - infrastructure (pavement and bridge) design, maintenance or evaluation, such as aggressiveness evaluation, fatigue damage and lifetime calculations
  - pre-selection of overloaded axles or vehicles
  - vehicle identification based on the loads.
- Class C(15) or D+(20): Detailed statistical studies, determination of load histograms with class width of one or two tonnes, and accurate classification of vehicles based on the loads; infrastructure studies and fatigue assessments.